

To use a Billy Goat SC181H sod cutter, you must first locate the fuel valve, engage the choke, and pull the start rope to begin the engine. Once the engine starts, push the choke back in and set the throttle to full RPM. Engage the blade by squeezing the blade lever, and use the forward and reverse levers on the control panel to drive the unit. To adjust the cutting depth, use the guide on the machine to select the desired depth.

## Engine Start & Operation

- **Prepare the Unit:** Turn the fuel valve to the "open" position.
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- **Start the Engine:** Push the throttle lever forward, pull the choke out, and pull the start rope.
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- **Disengage Choke:** Once the engine starts, push the choke back in.
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- **Set Throttle:** Set the engine to full RPM for cutting.
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- **Engage Blade:** Squeeze the blade lever all the way down to engage the cutting blade.
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- **Drive the Unit:** Use the forward and reverse levers on the control panel to move the unit.
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## Depth Adjustment

- **Locate Depth Guide:** Use the guide on the unit that shows the various cutting depths.
- **Adjust Depth:** Bend the rear tip, then tilt it forward to set the depth.

Important Safety Note: Always wear gloves and eye protection while operating the machine.

